

## Technical Data Sheet (DTS)

**Product Name:** 0.7/0.5/4mm Aluminum 3D Panel

### Product Description:

This is an innovative 4mm thick aluminum composite panel, consisting of a 0.7mm aluminum face and a 0.5mm aluminum backing layer, both bonded to a 3D-embossed core made from 0.3mm aluminum sheet. The core is crafted with a unique three-dimensional textured design, enhancing both structural strength and aesthetic appeal. This panel meets A2 fire rating standards, making it ideal for architectural applications requiring durability, lightweight properties, and fire safety.

### 1. Technical Specifications

- **Total Thickness:** 4mm
- **Face Thickness:** 0.7mm
- **Back Thickness:** 0.5mm
- **Standard Width:** 1250mm, 1500mm
- **Length:** Customized according to customer requirements
- **Aluminum Alloy:** Made of high-strength aluminum alloy
- **Core Material:** 3D-embossed core made from 0.3mm aluminum sheet
- **Surface Coating:** PVDF
- **Coating Thickness:**  $\geq 25\mu\text{m}$
- **Color:** Customized according to client requirements

### 2. Dimensional Tolerances

- **Panel Thickness:**  $\pm 0.2\text{mm}$
- **Aluminum Thickness:**  $\pm 0.02\text{mm}$
- **Width:**  $\pm 2\text{mm}$
- **Length:**  $\pm 3\text{mm}$
- **Diagonal:**  $\pm 5\text{mm}$
- **Warpage:**  $\leq 4\text{mm}$

### 3. Mechanical Properties

- **Bending Strength:**  $\geq 100\text{ MPa}$
- **Tensile strength:**  $2.0\text{MPa}$
- **Compressive strength:**  $1.5\text{MPa}$
- **Bending radius**  $\geq 500\text{mm}$

### 4. Physical Properties

- **Density:** Approximately  $4.3\text{ kg/m}^2$  (for 4mm thickness with aluminum)

- **Thermal Conductivity:**  $\leq 0.3\text{ W/m}\cdot\text{K}$
- **Coefficient of Thermal Expansion:**  $2.4 \times 10^{-6}/^{\circ}\text{C}$
- **Heat Distortion Temperature:**  $\geq 95^{\circ}\text{C}$
- **Water Vapor Permeability:**  $\leq 0.1\text{ g/m}^2\cdot 24\text{h}$
- **Corrosion Resistance:** Good, suitable for outdoor use

### 5. Fire Performance

- **Fire Rating:** A2 grade, non-combustible and suitable for high fire safety requirements.

### 6. Surface Paint Properties

- **Weather Resistance:** Excellent, can withstand UV exposure, rain, and other environmental factors while maintaining color stability.
- **Chemical Resistance:** Good resistance to general chemicals (acids, bases, and solvents).
- **Scratch Resistance:** High surface hardness and superior scratch resistance, suitable for high-traffic areas.
- **Color Fastness:** Colors do not easily fade after prolonged exposure to sunlight, maintaining an attractive appearance.
- **Stain Resistance:** Smooth surface that is easy to clean and maintain, with dirt not easily adhering.

### 7. Performance Features

- **Lightweight:** Reduces the overall load on structures, making it easy to transport and install.
- **Aesthetic Appeal:** The three-dimensional design adds depth and visual interest to architectural applications.

### 8. Application Areas

- Building facades
- Interior walls and partitions
- Decorative elements in commercial and residential spaces
- Other applications requiring enhanced aesthetics and lightweight properties

### 9. Installation Recommendations

- Ensure the substrate is dry, clean, and flat before installation.
- Use appropriate tools and accessories to ensure secure installation.
- Follow relevant building codes and standards based on specific project requirements.

#### **10. Storage and Handling**

- Store the product in a dry, cool, and well-ventilated area, avoiding direct sunlight.
- Take precautions during transportation to prevent impacts and scratches on the surface.

#### **11. Warranty**

- This product comes with a warranty of 15 years; specific terms can be found in the relevant warranty policy.

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